



siemermilling.com

## Siemer Milling Company

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**Customer:** Siemer Milling HT

**Address:** Teutopolis IL

**Product /Code:** HT2000 Enriched

**Accounting Code:** - **Base Number:** 2098L

**Wheat Blend:**

**Mill:** Heat Treatment, Teutopolis, IL

**Revision Date:** 10/21/2019

Customer Specification	Min	Max	Units	Standard	Amount	Procedure
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### Additives

Chlorine				No		
Benzoyl Peroxide				No		
Enrichment				Yes	1/4 oz per cwt	
Malt				No		

### Chemical

Moisture		14	%			AACCI 44-15.02
Protein @ 14%	7	9	%			AACCI 46-30.01
Mycotoxin (Vomitoxin)		1	ppm			Charm

### Microbiological

Standard Plate Count		10000	/g			AOAC 966.23
Yeast		200	/g			AOAC 2014.05
Mold		200	/g			AOAC 2014.05
E. Coli		3	/g			AOAC 966.24
Coliforms		100	/g			AOAC 966.24
Salmonella				Negative / 375 g		AOAC 2004.03

### Physical

Color				Slight Off White		Visual
Flavor and Odor				Clean Flour Smell		Organoleptic

**Description:** Heat Treated Enriched Wheat Flour: produced from soft red wheat and enriched. Flour produced in accordance with 21CFR 137.

**Ingredient Declaration:** Enriched Wheat Flour (Flour, Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid)

**Packaging:** Bulk, 50 Lb. White Kraft Green Faced Bag, Supersack (Tote)  
Micro test results required.

**Storage:** Product should be stored in a cool, dry area, which allows it to be protected from exposure to heat, moisture, foreign odors and other contaminants.  
Storage Recommendation: 6 months @ ambient temperature.

### Notes

**Advisory Info:** This product contains the known allergen wheat and can cause illness if consumed by individuals sensitive or allergic to wheat proteins.

*Siemer Milling Company VISION ... We are the proud owners of Quality, Innovation and Service... the FIRST CHOICE in grain-based solutions.*