



siemermilling.com

Siemer Milling Company

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Customer: Siemer Milling HT

Address: Teutopolis IL

Product /Code: HT10,000 Spring Wheat Flour

Accounting Code: - **Base Number:** 2083

Wheat Blend:

Mill: Heat Treatment, Teutopolis, IL

Revision Date: 10/21/2019

Customer Specification	Min	Max	Units	Standard	Amount	Procedure
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Additives

Chlorine				No		
Benzoyl Peroxide				Yes	1/4 oz per cwt	
Enrichment				Yes	1/4 oz per cwt	
Malt				No		

Chemical

Moisture	7	10	%			AACCI 44-15.02
Protein @ 14%	13.2	14.2	%			AACCI 46-30.01
Ash @ 14%		0.58	%			AACCI 08-02.01
RVA	2500	3500				FOSS - Standard Profile
Mycotoxin (Vomitoxin)		1	ppm			Charm

Microbiological

Standard Plate Count		10000	/g			FDA BAM
Yeast		200	/g			AOAC 2014.05
Mold		200	/g			AOAC 2014.05
E. Coli		3	/g			FDA BAM
Coliforms		100	/g			FDA BAM
Salmonella				Negative / 375 g		FDA BAM

Physical

Color				Bright White		Visual
Flavor and Odor				Clean Flour Smell		Organoleptic

Description: Produced from hard, red, spring wheat bleached and enriched. Flour produced in accordance with 21CFR 137.

Ingredient Declaration: Enriched Bleached Wheat Flour (Niacin, Reduced Iron, Thiamin Mononitrate, Riboflavin, Folic Acid)

Packaging: Bags labeled: Lot code, Bag Number, HT10,000 spring wheat flour
Micro test results required.

Storage: Product should be stored in a cool, dry area, which allows it to be protected from exposure to heat, moisture, foreign odors and other contaminants.
Storage recommendation- 6 months @ ambient temperature.

Notes: -

Advisory Info: This product contains the known allergen wheat and can cause illness if consumed by individuals sensitive or allergic to wheat proteins.

Siemer Milling Company VISION ... We are the proud owners of Quality, Innovation and Service... the FIRST CHOICE in grain-based solutions.